1. Using scissors, remove the indicated sections from the outer covers and the wheel.

2. [Optional] Apply a self-adhesive hole reinforcement label centered over the large black dots in the center of the front cover and the wheel.

3. Poke a brass fastener brad through the center of the black dot on the front cover and through the center of the black dot on the wheel. Open the brad, fixing the wheel to the front cover so that the wheel can rotate freely.

4. Apply double sided tape to the edges of the rear of the front cover that are not covered by the wheel. Affix the front (this side) of the back cover to the rear of the front cover, hiding this text.

5. [Optional] Apply single sided tape to the corners near the wheel opening, affixing the front and back covers and increasing stability.